IOWA DNR
IOWA DEPARTMENT OF NATURAL RESOURCES

GOVERNOR, KIM REYNOLDS
LT. GOVERNOR, CHRIS COURNOYER
DIRECTOR, KAYLA LYON

October 21, 2026

PATRICK KARAMAGA
LEHIGH CEMENT COMPANY
700 25TH STREET NW
MASON CITY, IA 50401

Subject: Heidelberg Materials US Cement LLC Manufacturing Waste Landfill Inspection
Permit #17-SDP-08-99P

Dear Mr. Karamaga:

Enclosed is a report of an inspection of Heidelberg Materials CKD Landfill that was conducted on October 20, 2026, by Madelynn Austin, Environmental Specialist with this office. A field inspection report was completed and is enclosed for your file.

No violations or deficiencies were documented at the time of the inspection.

If you have any questions regarding this matter, please contact Ms. Austin at (641) 424-4073 or send an email to madelynn.austin@dnr.iowa.gov.

Sincerely,

FIELD SERVICES & COMPLIANCE BUREAU

Trent Lambert
Field Office Supervisor

TL/ma

Enc: Inspection report

c: Becky Jolly (becky.jolly@dnr.iowa.gov);
Kim Bumgardner (kimberlie.bumgardner@heidelbergmaterials.com)

IOWA DEPARTMENT OF NATURAL RESOURCES
Field Office 2
2300 15th Street SW, Mason City IA 50401
641-424-4073
Industrial Landfill Compliance Inspection

Permit #: 17-SDP-08-99P	**Date this Follow Up: 10/20/2026**
Facility Name: Heidelberg Materials CKD Landfill	**Previous Inspection Date: 04/06/2018**
Person(s) Contacted: Kimberlie Bumgardner	**Weather Conditions at Time of Visit: 50° F**

Were deficiencies noted or significant observations made during this inspection?
Yes – See Comments Sec., No – No deficiencies noted, Blank – Not applicable or observed, PND – Previously Noted Deficiency

Observations

Yes	No	PND	Item	Yes	No	PND	Item
☒	☐	☐	1. Fill Cover: daily; intermediate; final	☐	☒	☐	10. Special Waste Handling
☒	☐	☐	2. Control of Face: slope; width; location	☐	☒	☐	11. Recycling Activities
☐	☒	☐	3. Compaction	☒	☐	☐	12. Operator Certification
☒	☐	☐	4. Cover erosion; Ponding	☒	☐	☐	13. Staffing
☒	☐	☐	5. Drainage into fill	☒	☐	☐	14. Equipment Backup/Maintenance
☒	☐	☐	6. Leachate Mgmt. & Control	☒	☐	☐	15. Interior Roads
☐	☒	☐	7. Litter	☒	☐	☐	16. Perimeter fence, gate, signs
☐	☒	☐	8. Wet Weather Area	☐	☒		17. Photos taken
☐	☒	☐	9. Construction & Demolition Area	☐	☒		18. Follow-up needed

I met with Environmental Manager, Kimberlie Bumgardner and Tracey Gobeli, Landfill Operator, and conducted a field inspection of the Heidelberg Materials CKD landfill on October 20, 2026. This facility is allowed to accept cement kiln dust and cement manufacturing waste from the Portland cement manufacturing process.

The following observations were made:

1. Permit #17-SDP-08-99P was renewed on June 4, 2024, and expires on June 4, 2027. Corey Martin and Tracey Gobeli are certified landfill operators from Heidelberg Materials.

2. On the day of the inspection the landfill was not in operation. A certified operator from either Heidelberg Materials or Charlson Excavating is always present at the working face during operation of the landfill.

3. Road to facility is paved and roads within the facility are well maintained. The landfill is located within the secure perimeter of the Heidelberg plant, and Permit documents were on file at the plant. Proper signage is posted at the gate of the landfill. Landfill equipment is available through Heidelberg Materials and Charlson Excavation. Site operations, vegetative cover and surface water control all appeared to well managed and maintained.

4. Hydrologic monitoring is being conducted, and the reports are being forwarded to DNR central office for review. All monitoring wells are properly capped and locked.

5. SCS Engineering conducts semi-annual inspections and has been submitting these reports, and the annual water quality reports, in a timely manner.

6. The leachate pond is sufficient for the required minimum 7 days storage. Leachate is recirculated and used as a wetting agent for dust control and waste handling over the lined portion of the landfill.

AUTHENTICATION

INSPECTOR: Madelynn Dustin	**DATE:** 10/22/24
REVIEWER:	**DATE:** 10/22/26