

**IOWA DEPARTMENT OF NATURAL RESOURCES**  
**CONSENT AMENDMENT TO**  
**ADMINISTRATIVE CONSENT ORDER NO. 2023-AQ-15**

<p>IN THE MATTER OF:</p> <p>ARCHER-DANIELS-MIDLAND COMPANY</p>	<p>AMENDMENT TO</p> <p>ADMINISTRATIVE CONSENT ORDER</p> <p>NO. 2023-AQ-15-S1</p>
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To: Archer-Daniels-Midland Company  
Des Moines Soybean Plant  
Kesha Hagerman, ADM Complex Manager  
1935 East Euclid Avenue  
Des Moines, 50313

The Iowa Department of Natural Resources and Archer-Daniels-Midland Company have agreed to the following modification to Administrative Consent Order No. 2023-AQ-15.

1. Section V, ORDER, paragraph 1, is revised to read as follows:

1. To resolve the violations referenced in Sections III and IV, upon issuance of this administrative consent order, ADM shall initiate construction and operation, and shall comply with the Compliance Schedule as outlined in Appendix A of this administrative consent order; and

2. In all other respects, Administrative Consent Order No. 2023-AQ-15 remains in full force and effect.

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Kayla Lyon, Director  
Iowa Department of Natural Resources

Kesha Hagerman  
Name: [Signature]  
Archer-Daniels-Midland Company

Dated this 19 day of  
November, 2024.