

July 21, 2023

Iowa Department of Natural Resources

Attn: Ryan Stouder

Environmental Specialist Senior

Mr. Ryan Stouder,

This document is Sivyer Steel Castings' (Sivyer) written response to Complaint Investigation #32295.

Sivyer intends to comply with all applicable environmental regulations. Measures have been taken to address the specific issues in the referenced citation. This response includes the corresponding Preventative Maintenance work orders (PM's) as first evidence.

Sivyer prints PM's daily and assigns them to the appropriate skilled employee(s). Each PM includes a list of necessary parts to be retrieved from Sivyer's storeroom. Once completed, PM's are turned in at the end of each shift, and later filed.

The issues reported for EP-3 (East Sly) have been assessed and repairs have been made. EP-3 was not running due to a leak in the auger trough. Sivyer's maintenance team has temporarily patched the leaks. Sivyer has ordered new replacement troughs and they will be installed as soon as they are received. This temporary fix has also solved the gauge issue. The leaks were preventing the Magnehelic gauge from getting accurate pressure readings. PM's corresponding to Ep-3 are: #718 and #720.

The issues reported for EP-4 (West Sly) have been solved. The air lines for the Magnehelic gauge were clogged. With the gauge back to proper functionality, the gauge reads 4, which is within our operating range. PM's corresponding with EP-4 are: #723 and #724.

The visible emissions coming from North baghouse (220A) have been eliminated. Our maintenance team found three issues: the pulsars, the airlock, and the auger connecting shaft. All issues have been repaired and 220A is back in compliance. PM's corresponding to North Baghouse are: #845 and #846.

Moving forward, Sivyer is committed to continuously improving its maintenance processes and environmental compliance. All crew members are being trained to do all work orders, minimizing missed issues due to absences or lack of employee continuity. Spare parts are closely monitored to ensure we have appropriate stock for emergencies and unexpected issues. I invite you to contact me directly for any follow-up regarding this citation, or any future concerns.

Sincerely,



*Brenden H Goellnitz*

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Brenden H Goellnitz

Project Manager

 **SIVYER STEEL  
CASTINGS LLC**