

Subject: Re: Final Report attached: Bertch 07-01-063
From: Matt Nieswender <MNieswender@masterbrand.com>
To: "Streicher, Brenda" <brenda.streicher@dnr.iowa.gov>
Date Sent: Monday, February 2, 2026 9:32:00 AM GMT-06:00
Date Received: Monday, February 2, 2026 9:34:00 AM GMT-06:00
Attachments: Dust Collection Preventative Maint Plan Waterloo South 2025.docx

Good morning -

Sorry, I was out late last week.

Here are the O&M Plans for the Rough Mill, Panel Mill and Plywood Mill.
Magnehelic gauge readings allow techs to check total air volume.

From: Streicher, Brenda <brenda.streicher@dnr.iowa.gov>
Sent: Monday, February 2, 2026 9:10 AM
To: Matt Nieswender <MNieswender@masterbrand.com>
Subject: Fwd: Final Report attached: Bertch 07-01-063

CAUTION: This email originated from a source outside of MasterBrand's Exchange server. Be careful when you click links or open attachments contained in this email.

Matt,
Hope all is well with you. I am checking with you regarding the below item, please let me know.
Thank you
Brenda

23V buckets to change.

Establish an O&M plan to ensure the total air volume is maintained below the max air volume per EP: *(Please note below statement from Nieswender):*
The new Rough Mill dust collection system was turned on in late Sept 2025, the new Panel Mill dust collection system is not yet turned on, and the new Plywood Mill was commissioned on 12-5-2025. Masterbrand/Bertch has not completed updating the written O&M Plan/PM plan for these dust collection systems. These systems are being maintained and checked on a weekly, monthly, and semi-annual basis, but a written plan has not been completed entirely. The new O&M/PM plan for these new systems will include a section that addresses maintaining the total air volume below the max air volume per EP. Masterbrand/Bertch respectfully requests that the new O&M/PM plan be submitted to IDNR by 2-1-2026. Nieswender will notify [Brenda.streicher@dnr.iowa.gov](mailto:brenda.streicher@dnr.iowa.gov) by 2-1-2026 that the revisions have been completed.

Compliance Status	Control Equipment Code
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Brenda Streicher

Environmental Specialist
Field Services and Compliance Bureau, Field Office 1
Department of Natural Resources
1101 Commercial Court, Suite 10, Manchester, IA 52057
563-927-2640 ext 303

brenda.streicher@dnr.iowa.gov

www.iowadnr.gov [iowadnr.gov]



----- Forwarded message -----

From: **Matt Nieswender** <MNieswender@masterbrand.com>

Date: Wed, Dec 10, 2025 at 9:48 AM

Subject: Re: Final Report attached: Bertch 07-01-063

To: Streicher, Brenda <brenda.streicher@dnr.iowa.gov>

Well Received - stay warm this weekend.

From: Streicher, Brenda <brenda.streicher@dnr.iowa.gov>

Sent: Wednesday, December 10, 2025 9:38 AM

To: Matt Nieswender <MNieswender@masterbrand.com>

Subject: Final Report attached: Bertch 07-01-063

CAUTION: This email originated from a source outside of MasterBrand's Exchange server. Be careful when you click links or open attachments contained in this email.

Matt,

Please find attached the final report resulting from the routine compliance inspection at the above-named facility on 12-10-2025.

Please let me know if you have any questions or comments.

[Please email me confirming your receipt of this email and the attached report.](#)

Thank you for your assistance throughout this inspection.

Brenda

Brenda Streicher

Environmental Specialist

Field Services and Compliance Bureau, Field Office 1

Department of Natural Resources

1101 Commercial Court, Suite 10, Manchester, IA 52057

563-927-2640 ext 303

brenda.streicher@dnr.iowa.gov

www.iowadnr.gov [iowadnr.gov]



**MasterBrand Cabinets, LLC
Waterloo, Iowa
(AKA “Waterloo South”)
IDNR Facility ID: 07-01-063
Title TV Permit: 03-T-0090R4**

PREVENTIVE MAINTENANCE PLAN

The Maintenance Department Supervisors shall be responsible for the inspection, maintaining, and repairing specific emission control devices located at the MasterBrand Cabinets, LLC – Waterloo, Iowa plant sites, including:

- Panel Mill
- Rough Mill
- Plywood Mill

NOTE: Bath and Finish Mill are being added from Antero into D7i over the next few months as Bertch Cabinets, LLC transitions from Antero into the MasterBrand D7I CMMS.

The actual inspections, maintenance, and repairs may be conducted by employees of the Maintenance Department or a designated third party qualified for such duties. Information pertaining to emission control devices located at the MasterBrand Cabinets, LLC – Waterloo sites is listed in Table 1. See Title V permit for maximum SCCFM and other details.

Table 1 – Rough Mill and Panel Mill (Door Plant) Emission Control Devices			
Emission Control Unit	Location	Year Installed	Area Served
CE PAN-002 (baghouse)	Door Plant (AKA Panel Mill)	2025	CE PAN-002 & CE PAN-003 Combine to serve EP PAN-004
CE PAN-003 (baghouse)		2025	
CE PAN-005	Door Plant (AKA Panel Mill)	2025	EP PAN-005
CE ROU-002	Rough Mill (AKA “A” & “B”)	Motor – 2025	CE ROU-002 & CE ROU-003 combine to serve EP ROU-006
CE ROU-003			
CE ROU-007	Rough Mill (in the middle)	2025	Serves EP ROU-007
CE ROU-008	Rough Mill (farthest south)	2025	Serves EP ROU-008
CE PLY-006	Plywood	2025	Serves EP PLY-006
CE PLY-008	Plywood	2025	Serves EP PLY-007
CE BAT-004A and 004B	Bath	2004	Serves EP BAT-004A and 004B
CE FIN-002	Finish Mill	2016	CE FIN-002 Serves EP FIN-002 and FIN 003,
CE FIN-004	Finish Mill	2016	CE FIN-004 Serves EP FIN-004 and FIN 005
CE FIN-006	Finish Mill	2016	CE FIN-006 Serves EP FIN-006

Attachment 1 lists items or conditions that will be inspected Weekly on each type of emission control device.

Attachment 2 lists items or conditions that will be inspected Bi-weekly on each type of emission control device.

Attachment 3 lists items or conditions that will be inspected Monthly on each type of emission control device.
Attachment 4 lists items or conditions that will be inspected Quarterly on each type of emission control device.
Attachment 5 lists items or conditions that will be inspected Annually on each type of emission control device.
Attachment 6 lists items or conditions that will be inspected Bi-annually on each type of emission control device.

Attachment 1

Weekly Tasks



PM Schedule Profile

Version	12.3.202601
Date	01/22/2026 13:04
User	GROTHLISBERGER
Organization	OM3 [Bertch - Waterloo IA (Supreme Cabinetry Brands)]
PM Schedule	DCLOO-52 [WATERLOO DUST COLLECTORS WEEKLY PM]
Include Task Plan Instructions	Yes
Include Route Equipment	Yes

PM Schedule Profile

PM Schedule	DCLOO-52	WATERLOO DUST COLLECTORS WEEKLY PM
Type	Duplicate	Work Package No
Perform Every	1 Weeks	Supervisor MATT SCHMITZ
Class		Nesting Reference
Duration	1	Nest Buff. (-/+)
Priority		

Activities and Details

Activity	Trade	Duration	Estimated Hours	People Required	Start
1	MAINTENANCE	1	0.5	1	1

Instructions

Task Plan

DUST COLLECTOR WEEKLY PM

CHECK OIL LEVEL IN BAG PUMP (SYNERGY SYNTHETIC SRO ISO 220)

CHECK OIL LEVEL IN MATERIAL PUMP (10W-40 MOTOR OIL)

CHECK MAGNEHELIC PRESSURE WHILE RUNNING

IF READING IS 5 OR ABOVE IT IS OUT OF SPEC.

TO FIX: DURING NEXT NON PRODUCTION CYCLE - INITIATE A BLOWDOWN CYCLE

DUST
COLLECTOR
WEEKLY PM

NOTES: _____

SIGNATURE PM COMPLETED: _____

DATE PM COMPLETED: _____

TIME TO COMPLETE PM: _____

Equipment

DCDP1	Dust Collection - Door Plant - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PANEL MILL 5025 Kenter Lane	Due Date	02/04/2026
	Assigned To	OSTBY, ZACH	Perform Every	1 Weeks
	Cost Code		Date Deactivated	
DCDP2	Dust Collection - Door Plant - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PANEL MILL 5025 Kenter Lane	Due Date	02/04/2026
	Assigned To	OSTBY, ZACH	Perform Every	1 Weeks
	Cost Code		Date Deactivated	
DCPM1	Dust Collection - Plywood Mill - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PLYWOOD MILL 4556 Texas Street	Due Date	02/04/2026
	Assigned To	HOOK, LUCAS	Perform Every	1 Weeks
	Cost Code		Date Deactivated	

PM Schedule Profile

Equipment				
DCPM2	Dust Collection - Plywood Mill - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PLYWOOD MILL 4556 Texas Street	Due Date	02/04/2026
	Assigned To	HOOK, LUCAS	Perform Every	1 Weeks
	Cost Code		Date Deactivated	
DCRM1	Dust Collection - Rough Mill - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/04/2026
	Assigned To	MONROE, DESHAWN	Perform Every	1 Weeks
	Cost Code		Date Deactivated	
DCRM2	Dust Collection - Rough Mill - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/04/2026
	Assigned To	MONROE, DESHAWN	Perform Every	1 Weeks
	Cost Code		Date Deactivated	
DCRM3	Dust Collection - Rough Mill Unit 3			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/04/2026
	Assigned To	MONROE, DESHAWN	Perform Every	1 Weeks
	Cost Code		Date Deactivated	

Attachment 2

Bi-Weekly Tasks



PM Schedule Profile

Version	12.3.202601
Date	01/22/2026 13:02
User	GROTHLISBERGER
Organization	OM3 [Bertch - Waterloo IA (Supreme Cabinetry Brands)]
PM Schedule	DCLOO-26 [WATERLOO DUST COLLECTORS BI-WEEKLY PM]
Include Task Plan Instructions	Yes
Include Route Equipment	Yes

PM Schedule Profile

PM Schedule	DCLOO-26	WATERLOO DUST COLLECTORS BI-WEEKLY PM
Type	Duplicate	Work Package No
Perform Every	2 Weeks	Supervisor MATT SCHMITZ
Class		Nesting Reference
Duration	1	Nest Buff. (-/+)
Priority		

Activities and Details

Activity	Trade	Duration	Estimated Hours	People Required	Start
1	MAINTENANCE	1	0.5	1	1

Instructions

Task Plan

DUST COLLECTOR BI-WEEKLY PM

CHANGE FILTER ON MATERIAL PUMP

NOTES: _____

DUST
COLLECTOR
BI-WEEKLY
PM

SIGNATURE PM COMPLETED: _____

DATE PM COMPLETED: _____

TIME TO COMPLETE PM: _____

Equipment

DCDP1	Dust Collection - Door Plant - Unit 1
Location	Bertch in Waterloo IA
Department	PANEL MILL 5025 Kenter Lane
Assigned To	OSTBY, ZACH
Cost Code	
PM Type	Duplicate
Due Date	02/11/2026
Perform Every	2 Weeks
Date Deactivated	
DCDP2	Dust Collection - Door Plant - Unit 2
Location	Bertch in Waterloo IA
Department	PANEL MILL 5025 Kenter Lane
Assigned To	OSTBY, ZACH
Cost Code	
PM Type	Duplicate
Due Date	02/11/2026
Perform Every	2 Weeks
Date Deactivated	
DCPM1	Dust Collection - Plywood Mill - Unit 1
Location	Bertch in Waterloo IA
Department	PLYWOOD MILL 4556 Texas Street
Assigned To	HOOK, LUCAS
Cost Code	
PM Type	Duplicate
Due Date	02/11/2026
Perform Every	2 Weeks
Date Deactivated	
DCPM2	Dust Collection - Plywood Mill - Unit 2
Location	Bertch in Waterloo IA
Department	PLYWOOD MILL 4556 Texas Street
Assigned To	HOOK, LUCAS
Cost Code	
PM Type	Duplicate
Due Date	
Perform Every	2 Weeks
Date Deactivated	

PM Schedule Profile

Equipment				
DCRM1	Dust Collection - Rough Mill - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/11/2026
	Assigned To	MONROE, DESHAWN	Perform Every	2 Weeks
	Cost Code		Date Deactivated	
DCRM2	Dust Collection - Rough Mill - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/11/2026
	Assigned To	MONROE, DESHAWN	Perform Every	2 Weeks
	Cost Code		Date Deactivated	
DCRM3	Dust Collection - Rough Mill Unit 3			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/11/2026
	Assigned To	MONROE, DESHAWN	Perform Every	2 Weeks
	Cost Code		Date Deactivated	

Attachment 3

Monthly Tasks



PM Schedule Profile

Version	12.3.202601
Date	01/22/2026 13:00
User	GROTHUISBERGER
Organization	OM3 [Betch - Waterloo IA (Supreme Cabinetry Brands)]
PM Schedule	DCLOO-12 [WATERLOO DUST COLLECTORS MONTHLY PM]
Include Task Plan Instructions	Yes
Include Route Equipment	Yes

PM Schedule Profile

PM Schedule	DCLOO-12	WATERLOO DUST COLLECTORS MONTHLY PM
Type	Duplicate	Work Package No
Perform Every	1 Months	Supervisor MATT SCHMITZ
Class		Nesting Reference
Duration	1	Nest Buff. (✓+)
Priority		

Activities and Details					
Activity	Trade	Duration	Estimated Hours	People Required	Start
1	MAINTENANCE	1	2.5	1	1

Instructions

Task Plan

DUST COLLECTOR MONTHLY PM

DUST COLLECTOR MONTHLY PM

1. Grease the material pump bearings.
 - a) Locate the 2 grease fittings on the pulley side of the pump.
 - b) Pump grease into each of the fittings until grease comes out of the relief holes in the bottom of the pump housing.
 - c) Clean up the excess grease. Use Norplex blue grease.
2. Check the oil level in the material pump.
 - a) Check the oil sight glass for the proper oil level.
 - b) If the oil level is too low, fill with 10w40 oil.
3. Check the material pump drive pulleys and belts for excessive wear.
 - a) Remove the guard to reveal the relay fan drive pulleys and belts.
 - b) Check the drive belts for any fraying, tears, or breakage.
 - c) Check the motor pulley and the driven pulley for excessive grooving, a wallowed-out bore, or a worn out bushing.
 - d) If any of the above conditions exist, replace the affected component.
4. Grease the rotary valve bearings.
 - a) Locate the flange blocks on each side of the rotary valve.
 - b) Give each fitting 1 pump of grease. Use Norplex blue grease.
5. Inspect the rotary valve drive sprockets and chains for excessive wear.
 - a) Remove the guard to reveal the rotary valve drive chain and sprockets.
 - b) Inspect the chain for any excessive side play or looseness. If either condition exists, replace the chain.
 - c) Inspect the sprocket teeth for any excessive wear such as pointed teeth, worn teeth valleys, etc. If either condition exists, replace both sprockets and the chain.
 - d) Check the sprocket for a wobbly bore, loose or missing setscrews, worn or missing key, worn keyway, loose or damaged bushing, etc. Repair or replace as required.
 - e) Check the sprockets for proper alignment by using a straight edge. Realign if required.
 - f) Replace the guard.
6. Lubricate the rotary valve drive chain and sprockets.
 - a) Remove the guard to reveal the rotary valve drive chain and sprockets.
 - b) Wipe off the chain and as much of the sprockets as possible with a clean, dry rag.
 - c) Spray a light coating of moly spray lube lubricant over the entire chain and sprocket tooth area only.
7. Check the rotary valve drive gearbox oil level.
 - a) Locate the rotary valve drive gearbox off to the side of the rotary valve.

PM Schedule Profile

Activities and Details				
Activity	Trade	Duration	Estimated Hours	People Required
b) Remove the overflow plug to see if oil runs out. If it does not, then fill to the proper level using 85W140 oil. 8. Check the rotary valve knives for the proper tolerance. a) Check the clearance on the rotary valve knives. Clearance should be .005" - .010". Adjust as required. 9. Check the blow down pump drive pulleys and belts for excessive wear. a) Remove the guard to reveal the pump drive pulleys and belts b) Check the drive belts for any fraying, tears, or breakage. c) Check the motor pulley and the driven pulley for excessive grooving, a wallowed-out bore, or a worn out bushing. d) If any of the above conditions exist, replace the affected component. 10. Check the blow down pump drive gearbox oil level. a) Check the sight glass on the pump on each end cover to insure that the oil level is at the proper level. b) If the oil level is low, remove the necessary fill plug and slowly fill with 10w40 oil until the proper oil level is achieved. 11. Check the blow down pump air filter. a) Remove the air filter element from the housing. b) Blow out the filter element using compressed air. c) Check the paper filter element for damage. If any damage is found, replace as required. d) Install the filter element back into the filter housing. 12. Grease the blow down pump drive motor bearings. a) Give each grease fitting a pump of grease. Use Norplex blue grease. 13. Grease the main fan motor bearings. a) Give each grease fitting 20 pumps of grease. Use Norplex blue grease. 14. Check the main fan drive pulleys and belts for excessive wear. a) Remove the guard to reveal the main blower drive belts and pulleys. b) Check the drive belts for any fraying, tears, or breakage. c) Check the motor pulley and the driven pulley for excessive grooving, a wallowed-out bore, or a worn out bushing. d) If any of the above conditions exist, replace the affected component. 15. Check the clean air section of the dust collector can. a) Go to the top of the dust collector and enter the clean air section through the access door. b) Use a flashlight to inspect the clean air section. There should be no dust accumulation on the tubesheet. If dust is present, check the surrounding filter bags for rips or loose seals. Shining the flashlight down the center of a filter bag will usually reveal any dust leaking through the bag. c) Repair or replace any affected component. 16. Check the filter bag cleaning mechanism drive gearbox oil level. a) Go to the top of the dust collector and enter the clean air section through the access door. b) Remove the overflow plug to see if oil runs out. If it does not, then fill to the proper level using Mobil SHC 634 oil. 17. Check the filter bag cleaning mechanism drive chain and sprockets for excessive wear. a) Go to the top of the dust collector and enter the clean air section through the access door. b) Locate the filter bag cleaning mechanism drive chain and sprockets.				

PM Schedule Profile

Activities and Details				
Activity	Trade	Duration	Estimated Hours	People Required

- c) Remove the guard to reveal the chain and sprockets.
d) Inspect the chain for any excessive side play or looseness.
If either condition exists, replace the chain.
e) Inspect the sprocket teeth for any excessive wear such as pointed teeth, worn teeth valleys, worn key, or worn out bore. If either condition exists, replace both sprockets and the chain.
f) Replace the guard.
18. Grease the filter bag cleaning mechanism drive chain and sprockets.
- a) Go to the top of the dust collector and enter the clean air section through the access door.
b) Locate the filter bag cleaning mechanism drive chain and sprockets.
c) Remove the guard to reveal the chain and sprockets.
d) Wipe off the chain and as much of the sprockets as possible with a clean, dry rag.
e) Spray a light coating of moly spray lube over the entire chain and sprocket tooth area only.
f) Replace the guard.
19. Check the filter bag cleaning mechanism manifold arms
- a) Go to the top of the dust collector and enter the clean air section through the access door.
b) Inspect the manifold arms to be sure that the mounting bolts are tight and that neither arm is dragging on the tube sheet.
c) Tighten bolts or repair as needed.
20. Check the filter bag cleaning mechanism drive coupling for wear.
- a) Locate the coupling between the drive motor and gearbox.
b) Check for missing or loose setscrews. Tighten or replace as required.
c) Check for worn or missing keys. Repair or replace as required.
d) Check the rubber insert for excessive wear or damage. Repair or replace as required.
21. Check the bag cleaning mechanism solenoids for proper operation (2 required).
- a) Turn off and lock out the main fan motor.
b) Access the top, clean air side of the filter through the access door at the top of the collector can.
c) With the bag cleaning mechanism in operation, check that the solenoids are operating properly. If any are faulty, replace as required.
22. Check all of the door seals.
- a) Check the seals on all of the access doors. If any of them leak, replace them.
b) Check the explosion door seals and chains. Replace the seals or reattach the chains if required.

NOTES: _____

SIGNATURE PM COMPLETED: _____

DATE PM COMPLETED: _____

PM Schedule Profile

Activities and Details

Activity	Trade	Duration	Estimated Hours	People Required	Start
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TIME TO COMPLETE PM: _____

Equipment

DCDP1	Dust Collection - Door Plant - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PANEL MILL 5025 Kenter Lane	Due Date	02/21/2026
	Assigned To	OSTBY, ZACH	Perform Every	1 Months
	Cost Code		Date Deactivated	
DCDP2	Dust Collection - Door Plant - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PANEL MILL 5025 Kenter Lane	Due Date	02/21/2026
	Assigned To	OSTBY, ZACH	Perform Every	1 Months
	Cost Code		Date Deactivated	
DCPM1	Dust Collection - Plywood Mill - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PLYWOOD MILL 4556 Texas Street	Due Date	02/21/2026
	Assigned To	HOOK, LUCAS	Perform Every	1 Months
	Cost Code		Date Deactivated	
DCPM2	Dust Collection - Plywood Mill - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PLYWOOD MILL 4556 Texas Street	Due Date	02/21/2026
	Assigned To	HOOK, LUCAS	Perform Every	1 Months
	Cost Code		Date Deactivated	
DCRM1	Dust Collection - Rough Mill - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/21/2026
	Assigned To	MONROE, DESHAWN	Perform Every	1 Months
	Cost Code		Date Deactivated	
DCRM2	Dust Collection - Rough Mill - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/21/2026
	Assigned To	MONROE, DESHAWN	Perform Every	1 Months
	Cost Code		Date Deactivated	
DCRM3	Dust Collection - Rough Mill Unit 3			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	02/21/2026
	Assigned To	MONROE, DESHAWN	Perform Every	1 Months
	Cost Code		Date Deactivated	

Attachment 4

Quarterly Tasks



PM Schedule Profile

Version	12.3.202601
Date	01/22/2026 13:04
User	GROTHLISBERGER
Organization	OM3 [Bertch - Waterloo IA (Supreme Cabinetry Brands)]
PM Schedule	DCLOO-3 [WATERLOO DUST COLLECTORS QUARTERLY PM]
Include Task Plan Instructions	Yes
Include Route Equipment	Yes

Attachment 5

Annual Tasks

PM Schedule Profile

PM Schedule	DCLOO-3	WATERLOO DUST COLLECTORS QUARTERLY PM	
Type	Duplicate	Work Package	No
Perform Every	3 Months	Supervisor	MATT SCHMITZ
Class		Nesting Reference	
Duration	1	Nest Buff. (-/+)	
Priority			

Activities and Details

Activity	Trade	Duration	Estimated Hours	People Required	Start
1	MAINTENANCE	1	1	1	1

Instructions

Task Plan

DUST COLLECTOR QUARTERLY PM

CHANGE OIL IN BAG PUMP (SYNERGY SYNTHETIC SRO ISO 220)CHANGE OIL IN MATERIAL PUMP (10W-40)

NOTES:_____

DUST
COLLECTOR
QUARTERLY
PM

SIGNATURE PM COMPLETED:_____

DATE PM COMPLETED:_____

TIME TO COMPLETE PM:_____

Equipment

DCDP1				
Dust Collection - Door Plant - Unit 1				
Location	Bertch in Waterloo IA	PM Type	Duplicate	
Department	PANEL MILL 5025 Kenter Lane	Due Date	03/14/2026	
Assigned To	OSTBY, ZACH	Perform Every	3 Months	
Cost Code		Date Deactivated		
DCDP2				
Dust Collection - Door Plant - Unit 2				
Location	Bertch in Waterloo IA	PM Type	Duplicate	
Department	PANEL MILL 5025 Kenter Lane	Due Date	03/14/2026	
Assigned To	OSTBY, ZACH	Perform Every	3 Months	
Cost Code		Date Deactivated		
DCPM1				
Dust Collection - Plywood Mill - Unit 1				
Location	Bertch in Waterloo IA	PM Type	Duplicate	
Department	PLYWOOD MILL 4556 Texas Street	Due Date	03/14/2026	
Assigned To	HOOK, LUCAS	Perform Every	3 Months	
Cost Code		Date Deactivated		
DCPM2				
Dust Collection - Plywood Mill - Unit 2				
Location	Bertch in Waterloo IA	PM Type	Duplicate	
Department	PLYWOOD MILL 4556 Texas Street	Due Date	03/14/2026	
Assigned To	HOOK, LUCAS	Perform Every	3 Months	

PM Schedule Profile

Equipment

	Cost Code		Date Deactivated	
DCRM1	Dust Collection - Rough Mill - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	03/14/2026
	Assigned To	MONROE, DESHAWN	Perform Every	3 Months
	Cost Code		Date Deactivated	
DCRM2	Dust Collection - Rough Mill - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	03/14/2026
	Assigned To	MONROE, DESHAWN	Perform Every	3 Months
	Cost Code		Date Deactivated	
DCRM3	Dust Collection - Rough Mill Unit 3			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	03/14/2026
	Assigned To	MONROE, DESHAWN	Perform Every	3 Months
	Cost Code		Date Deactivated	

Attachment 6

Bi-annual Tasks



PM Schedule Profile

Version	12.3.202601
Date	01/22/2026 13:01
User	GROTHLISBERGER
Organization	OM3 [Bertch - Waterloo IA (Supreme Cabinetry Brands)]
PM Schedule	DCLOO-2 [WATERLOO DUST COLLECTORS BI-ANNUAL PM]
Include Task Plan Instructions	Yes
Include Route Equipment	Yes

PM Schedule Profile

PM Schedule	DCLOO-2	WATERLOO DUST COLLECTORS BI-ANNUAL PM
Type	Duplicate	Work Package No
Perform Every	6 Months	Supervisor MATT SCHMITZ
Class		Nesting Reference
Duration	1	Nest Buff. (-/+)
Priority		

Activities and Details					
Activity	Trade	Duration	Estimated Hours	People Required	Start
1	MAINTENANCE	1	0.5	1	1

Instructions

Task Plan

DUST COLLECTOR BI-ANNUAL PM

GREASE CAROUSEL BEARINGS

NOTES: _____

DUST
COLLECTOR
BI-ANNUAL
PM

SIGNATURE PM COMPLETED: _____

DATE PM COMPLETED: _____

TIME TO COMPLETE PM: _____

Equipment				
DCDP1	Dust Collection - Door Plant - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PANEL MILL 5025 Kenter Lane	Due Date	06/21/2026
	Assigned To	OSTBY, ZACH	Perform Every	6 Months
	Cost Code		Date Deactivated	
DCDP2	Dust Collection - Door Plant - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PANEL MILL 5025 Kenter Lane	Due Date	06/21/2026
	Assigned To	OSTBY, ZACH	Perform Every	6 Months
	Cost Code		Date Deactivated	
DCPM1	Dust Collection - Plywood Mill - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PLYWOOD MILL 4556 Texas Street	Due Date	06/21/2026
	Assigned To	HOOK, LUCAS	Perform Every	6 Months
	Cost Code		Date Deactivated	
DCPM2	Dust Collection - Plywood Mill - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	PLYWOOD MILL 4556 Texas Street	Due Date	06/21/2026
	Assigned To	HOOK, LUCAS	Perform Every	6 Months
	Cost Code		Date Deactivated	

PM Schedule Profile

Equipment				
DCRM1	Dust Collection - Rough Mill - Unit 1			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	06/21/2026
	Assigned To	MONROE, DESHAWN	Perform Every	6 Months
	Cost Code		Date Deactivated	
DCRM2	Dust Collection - Rough Mill - Unit 2			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	06/21/2026
	Assigned To	MONROE, DESHAWN	Perform Every	6 Months
	Cost Code		Date Deactivated	
DCRM3	Dust Collection - Rough Mill Unit 3			
	Location	Bertch in Waterloo IA	PM Type	Duplicate
	Department	ROUGH MILL 4747 Crestwood Drive	Due Date	06/21/2026
	Assigned To	MONROE, DESHAWN	Perform Every	6 Months
	Cost Code		Date Deactivated	